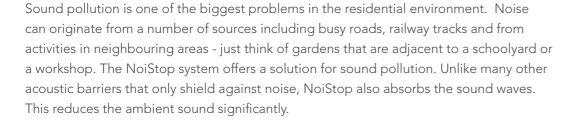


NOISTOP



MODULAR

NoiStop noise-reducing screens are unique - not only do they obstruct noise, they absorb it. This significantly reduces environmental noise. The noise-reducing barrier is constructed of modular panels with a core of compressed rock wool. This construction provides extremely high insulation values.

NOISE POLLUTION

NoiStop can be used in various applications. As fencing it offers immediate privacy, safety and, of course, peace and quiet. The screens are effective in high noise areas, next to railways, near play areas or along busy highways - endless possibilities! NoiStop noise reducing screens are available in two types: Steel and Wood.

NOISTOP MATERIALS

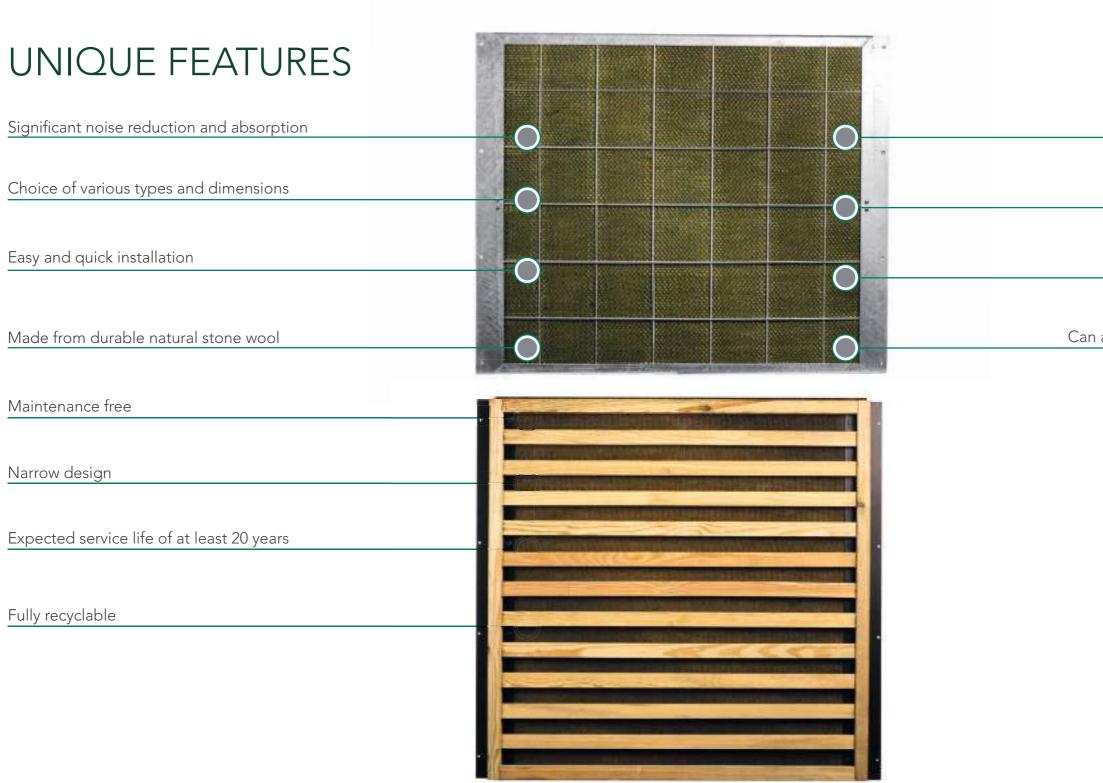


Rock wool core: In both Noistop Steel and Wood, there is an inner core of rock wool with an expected life span of at least 20 years.

NoiStop Wood: The wood that has been used for the NoiStop Wood panels is made of 1st class European pine wood. All the wood is impregnated without chrome (EN 335:2013) and has a natural colour.

Noistop Steel: NoiStop steel is covered with a galvanized steel grid with a green polyethylene mesh (PE) and is fully recyclable





BENEFITS

Immediate peace, privacy and safety

Noise reduction separation

Environmentally friendly application

Can also be supplied in combination with a fully grown Green Screen

PRODUCT RANGE

NOISTOP STEEL

NOISTOP WOOD

NoiStop Green acoustic wall consists of specialized stone wool held in place by a galvanized steel frame and highly durable polyethylene mesh. The galvanised steel frame is designed for use with climbing plants. The vegetation does not affect the sound absorbing and sound isolating properties of the acoustic wall.

With NoiStop Wood the mineral wool core is wrapped with a black mesh. The mineral wool is sandwiched between aluminium strips with impregnated wooden slats attached. The screens are easy to customise to a fixed size.

PRODUCT RANGE NOISTOP STEEL (L x H x D)

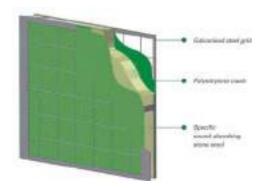
| Panel | 100/45/11 cm | Door | 94/180/11 cm |
|-------|---------------|------|--------------|
| | 100/90/11 cm | | 94/200/11 cm |
| | 100/100/11 cm | | 94/225/11 cm |
| | 200/45/11 cm | | |
| | 200/90/11 cm | | |
| | 200/100/11 cm | | |
| | 300/60/11 cm | | |

ISULATION TAPE

1000/0,5/10 cm (Lx H x D) Insulation tape to be applied between two stacked panels.

COVER

200/3,2/11,4 cm (L x H x B) Cover plate to be applied as a finishing edge on the top panel to protect the core of the NoiStop panels



PRODUCT RANGE NOISTOP WOOD (L x H x D)

| Panel | 100/45/17 cm | Door | 94/180/17 cm |
|-------|---------------|------|--------------|
| | 100/90/17 cm | | 94/200/17 cm |
| | 100/100/17 cm | | 94/225/17 cm |
| | 200/45/17 cm | | |
| | 200/90/17 cm | | |
| | 200/100/17 cm | | |

ISULATION TAPE

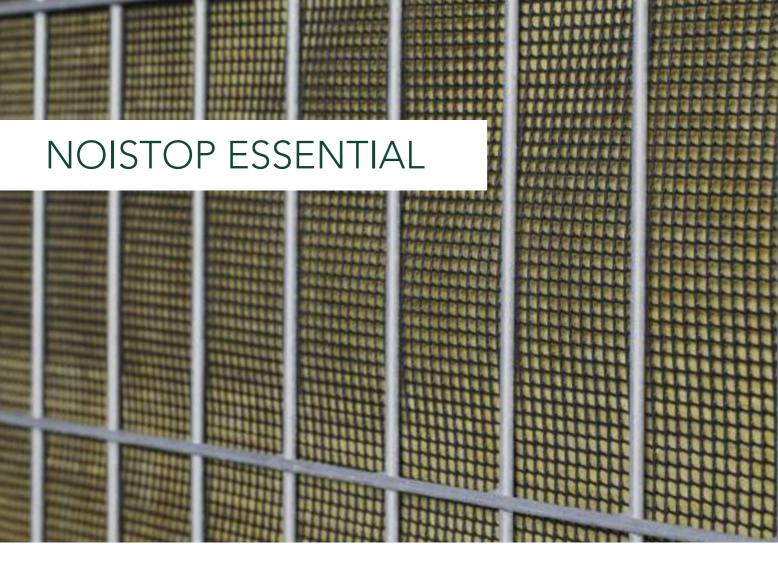
Isolation tape is not needed when using NoiStop Wood.

COVER

200/2/17,5 cm (L x H x D) Cover plate to be applied as a finishing edge on the top panel to protect the core of the NoiStop panels







NoiStop Essential provides a modern look and has a slender construction. It offers unlimited design freedom and a customisable look. NoiStop Essential can be installed with or without wooden cladding. The wooden cladding, available as an accessory, can be easily mounted onto the module using a simple fixing technique and is available in a natural or a warm brown painting.

PRODUCT RANGE NOISTOP ESSENTIAL (L x H x D)

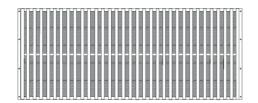
| Panel | 60 / 50 / 6 cm | | 240 / 50 / 6 cm |
|-------|------------------|------|------------------|
| | 60 / 90 / 6 cm | | 240 / 90 / 6 cm |
| | 60 / 100 / 6 cm | | 240 / 100 / 6 cm |
| | 120 / 50 / 6 cm | Door | 100 / 180 / 6 cm |
| | 120 / 90 / 6 cm | | 100 / 200 / 6 cm |
| | 120 / 100 / 6 cm | | |

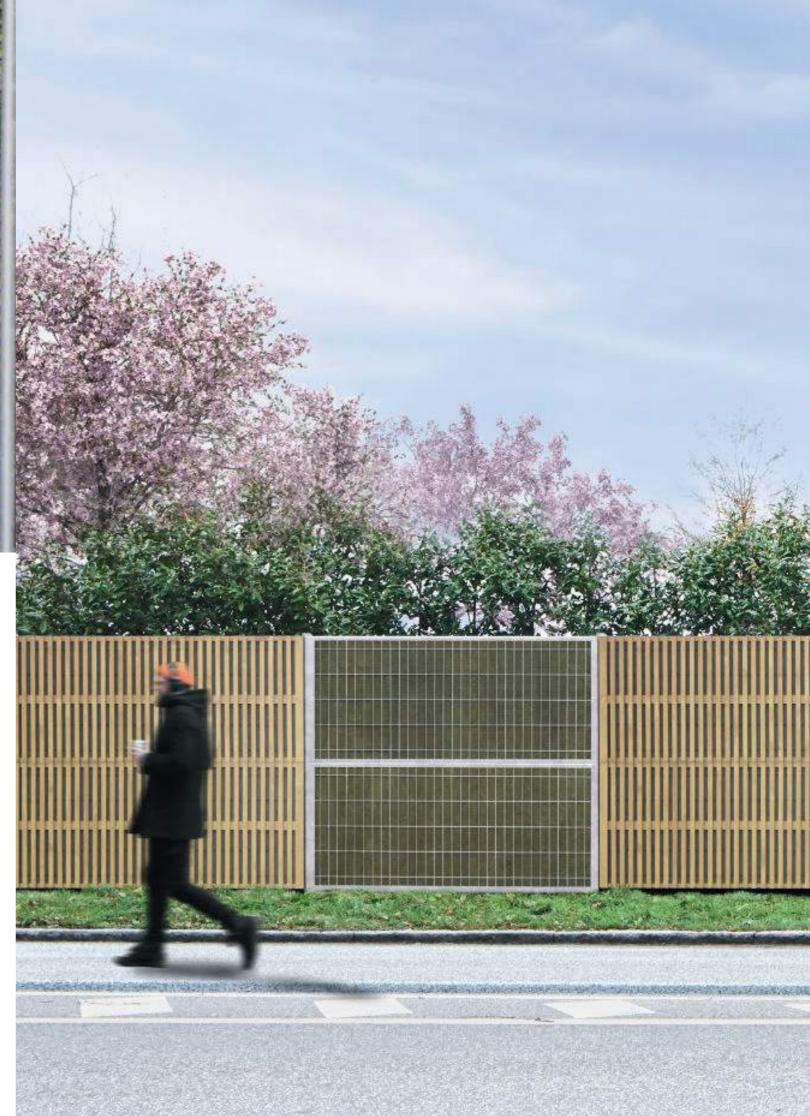
ISOLATIETAPE

920 / 0,5 / 6 cm (L x H x B)

Isolatietape aan te brengen tussen twee op elkaar gestapelde panelen).







TECHNICAL SPECIFICATIONS

ISULATION AND ABSORPTION VALUES

- NOISTOP STEEL
- NoiStop Steel sound insulation: DLR: 21 dB (A) Euro Class B2
- NoiStop Steel sound absorption: DLα: 9 dB(A) Euro Class A3
- Noise reduction: between 9 and 12 dB (A), which is equivalent to a reduction of 50 70% of the perceived noise volume

NOISTOP WOOD

- NoiStop Wood sound insulation: DLR: 21 dB(A) Euroklasse B2
- NoiStop Wood sound absorption: DL α : 11 dB(A) Euroklasse A3

NOISTOP ESSENTIAL

- NoiStop Wood sound insulation: DLR: 18 dB(A) Euroklasse B2*
- NoiStop Wood sound absorption: DLa: 9 dB(A) Euroklasse A3*

This result depends on the height, length and siting of the NoiStop acoustic wall in relation to the sound source and the receiver.

WEIGHT

The weight of the NoiStop is; NoiStop Steel ca. 25 kg/m², NoiStop Wood ca. 30 kg/m² en NoiStop Essential ca. 23 kg/m² + ca. 6 kg/m² for wooden cladding

WARRANTY AND LIFESPAN

The expected lifespan of the NoiStop acoustic wall is more than 20 years. The warranty period is five years.

FIRE CLASSIFICATION NOISTOP STEEL

Fire Class A1 (EN 13501 -1)

WIND LOAD

NoiStop Steel and NoiStop Wood 200x90 are tested with a maximum wind load of 1.02 kN/m² (Storm 24 m/s = 0.81 kN/m²) in accordance with EN 1794-1: 2003. NoiStop Essential is tested with a maximum wind load of 0,83 kN/m² in accordance with EN1794-1 (Storm 24 m/s = 0,81 kN/m²).

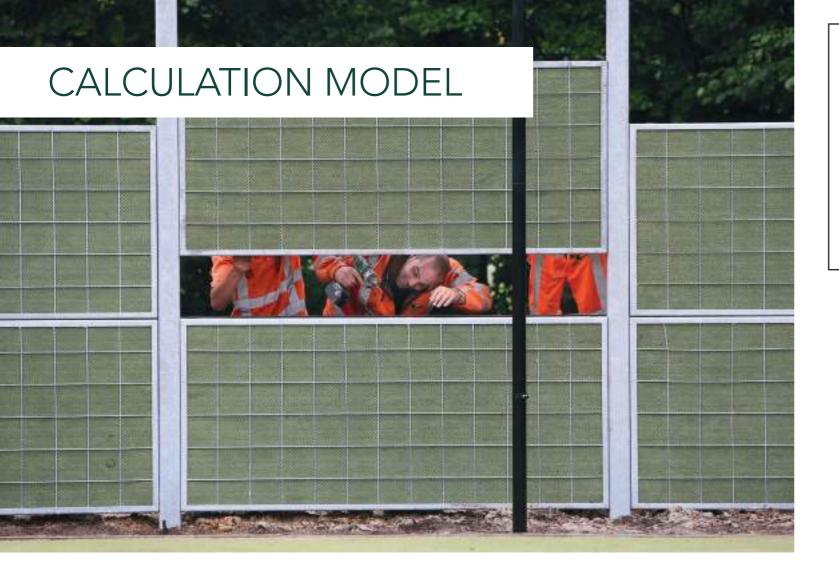


INSTALLATION

INSTALLATION RECOMMENDATIONS

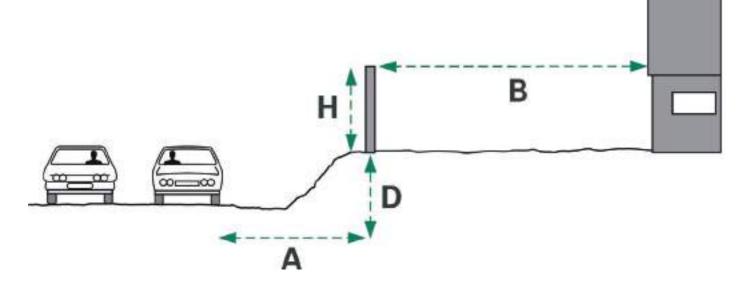
- To install NoiStop, wooden posts of 9 x 9 cm can be selected. For a corner post the minimum dimension is 11.7 cm. Sometimes a galvanised steel tube or galvanised steel H-section is used (requires the flange to be ground down), but the use of wooden posts is most common.
- The posts are dependent on the type of soil and the wind load on the appropriate depth and/or in concrete foundation levelled with 100, 200 or 300 cm spacing between the poles.
- The lower panels are preferably placed on a concrete plinth or skirting.
- The NoiStop panel is then positioned in between the posts in such a way that the fitting are at the outer side. The fittings are then fixed to the posts using screws and the holes provided.
- NOTE After installation of the bottom panels of NoiStop Steel, NoiStop isolating tape is fixed to the top of the panel along the whole length. This is fitted in one piece from post to post
- If the property boundary is situated below the sound source, then the difference should be added to the recommended height of the noise screen.
- The next element is placed on the lower element, and screwed in place.
- Installation of NoiStop acoustic walls up a height of 2.70 cm is possible without using lifting equipment.





NoiStop acoustic wall height determination:

- A: distance from the road to the NoiStop acoustic wall
- **B**: distance from the NoiStop acoustic wall to the house
- D: level difference between the road and the garden
- **H**: recommended height of NoiStop acoustic wall



| | A Dista | nce - NoiStop | | | | | | |
|----|----------------|---------------|--------|--------|--------|--------|--------|--------|
| | 5 | 10 | 15 | 20 | 25 | 30 | 40 | 50 |
| 10 | 180 cm | 225 cm | 225 cm | 270 cm | 270 cm | 270 cm | 315 cm | 360 cm |
| 15 | 180 cm | 225 cm | 225 cm | 270 cm | 270 cm | 315 cm | 315 cm | 360 cm |
| 20 | 225 cm | 225 cm | 270 cm | 270 cm | 315 cm | 315 cm | 360 cm | 360 cm |
| 25 | 225 cm | 270 cm | 270 cm | 315 cm | 315 cm | 360 cm | 360 cm | 360 cm |
| 30 | 225 cm | 270 cm | 270 cm | 315 cm | 360 cm | 360 cm | 360 cm | 405 cm |
| 10 | 270 cm | 270 cm | 315 cm | 360 cm | 360 cm | 360 cm | 405 cm | 405 cm |
| 50 | 270 cm | 270 cm | 315 cm | 360 cm | 360 cm | 405 cm | 405 cm | 405 cm |

CALCULATION EXAMPLE

The road is 20 m long by a 10 m plot boundary and the garden, the NoiStop screen is 225 cm high.

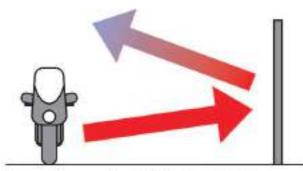
• If the garden/plot boundary is higher than the sound source then the height of the noise screen can be reduced by half of this difference.

Example: A = 20 m and B = 15 m, the screen should be 270 cm tall. If the garden/yard line is 90 cm higher, then half (45 cm) of the height of the noise barrier can be removed. The noise screen is then 225 cm (270 cm - 45 cm) high

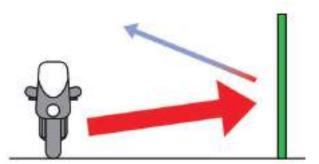
• Is the property boundary lower than the sound source, then the difference has to be added to the recommended height of the noise screen.

NOTE:

These are guidelines based on our experience with NoiStop acoustic wall. However, every situation is different and we can not guarantee that acoustics generate the same effect in every situation. If an exact calculation is required, consultation with an acoustics expert is recommended.



Normal acoustic shield: only shielding

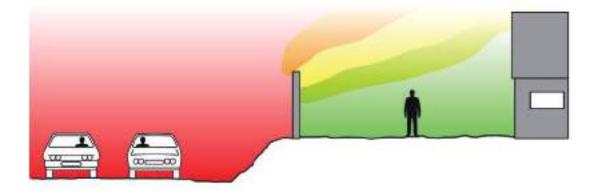


Noistop acoustic wall: Shielding and absorption

SOUND ATTENUATION



The effect on sound attenuation of installing a NoiStop acoustic wall depends on various factors. Where an exact calculation is required, an acoustic consultancy should be contacted. An estimate can be generated based in the information below.

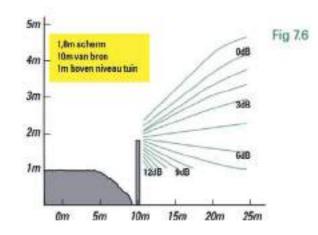


FACTORS SOUND ATTENUATION

The noise depends on several factors:

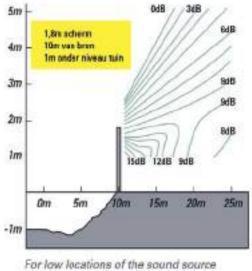
- The distance from the screen NoiStop from the sound source.
- The distance from the NoiStop screen to the receiver.
- The height of the noise barrier NoiStop relative to source and receiver. •
- The length of the NoiStop screen. •
- The shape of the NoiStop screen.
- Reflection of sound against buildings.

The graphs below illustrates how effective sound insulation can be:



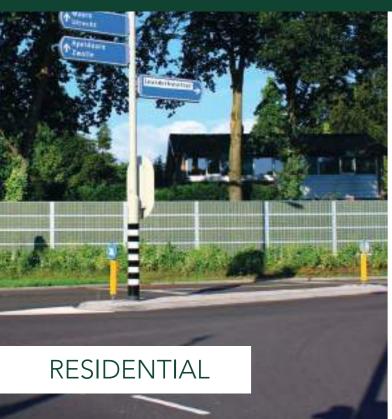
For high locations of the sound source with respect to screen and receiver

For maximum isolation from sound pollution the receiver should be isolated from the noise. This might mean that the NoiStop acoustic wall should not just be installed between the sound source and receiver, but also at the sides, thereby creating a U-shaped wall.



with respect to screen and receiver

REFERENCES AND APPLICATIONS







PUBLIC SPACE





PROJECT INFORMATION

Since the new residential area Zuidhoek in the Zeelandic municipality of Kappelle is located next to a railway, measures have been taken to prevent noise pollution from passing trains. A 3m high noise barrier has been installed between Zuidhoek 3 – the last phase of the project plan – and the railway track, with a sound-absorbing NoiStop screen of 1.45m on top. This guarantees tranquility and enjoyment of living of the residents. With the first installation, the screen is 400m long and in the future, another 200m of screens will be installed.

SOUND-ABSORBING SCREENS

The municipality of Kappella has chosen the NoiStop sound-absorbing screens due to the previous positive experience experienced by the same system that was used in 2010 for 200 m on the A58. Melvin Poppe, the project leader of Civil Engineering at the municipality of Kappelle: "The system is excellent and achieves the desired noise reduction. In addition, it is a modular system where the elements are easy to install and have a long lifespan. The system is suitable for growing plants against it and we are going to do that again. The whole of Zuidhoek is a sustainable residential area and this contributes to the green image that we want to achieve. Of course, the fact that it is a sustainable and circular product also played a role, this was absolutely a condition. It was the complete picture that made us choose NoiStop again.

CLIENT : Gemeente Kapelle CONTRACTOR: H2 Groen YEAR OF CONSTRUCTION : 2020 LOCATION : Kapelle, NL





